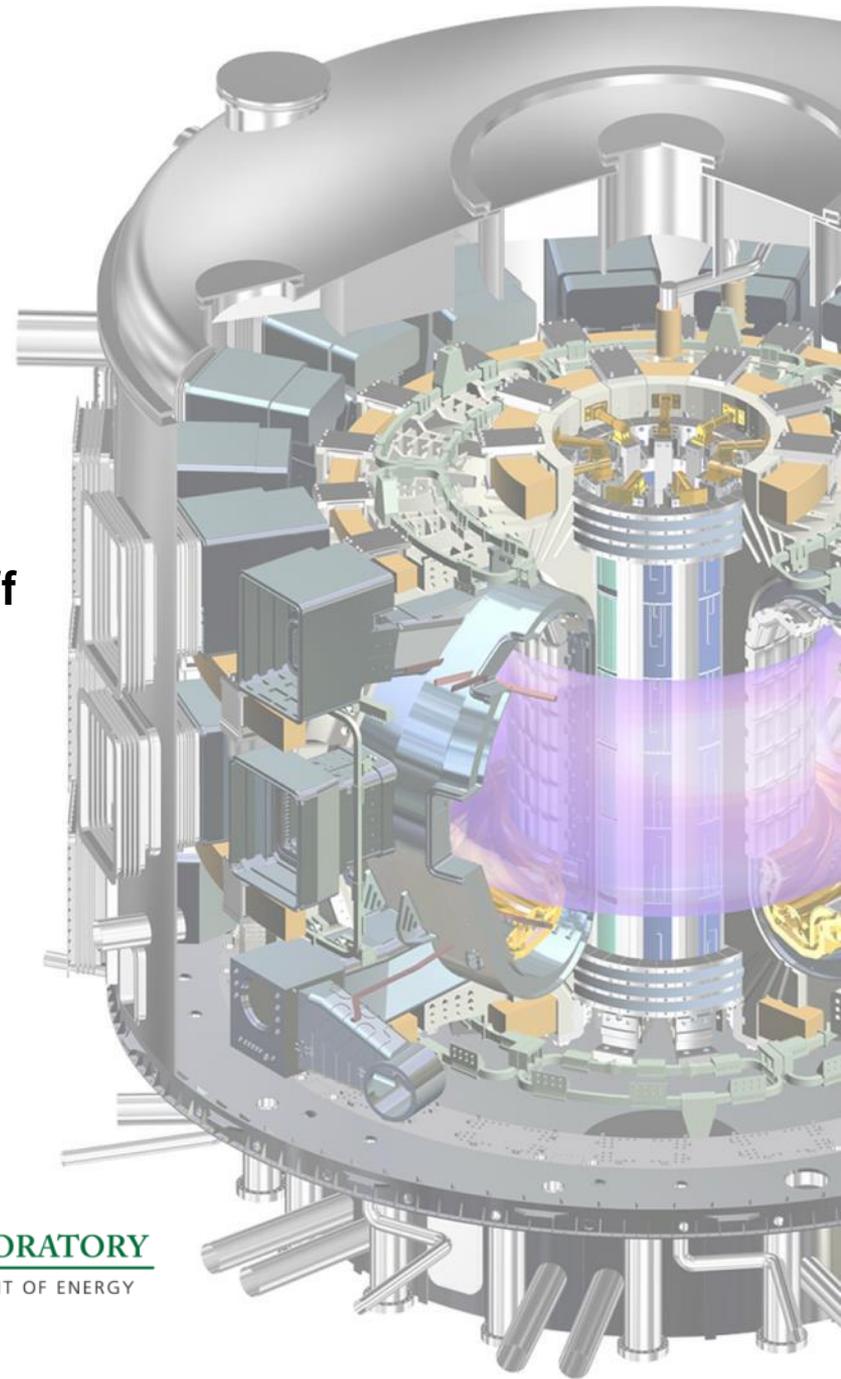


Disruption Mitigation System Design for ITER

L.R. Baylor, C. Barbier, N.D. Bull,
J. R. Carmichael, M. N. Ericson, M.S. Lyttle,
S.J. Meitner, D.A. Rasmussen, N.R. Sauthoff

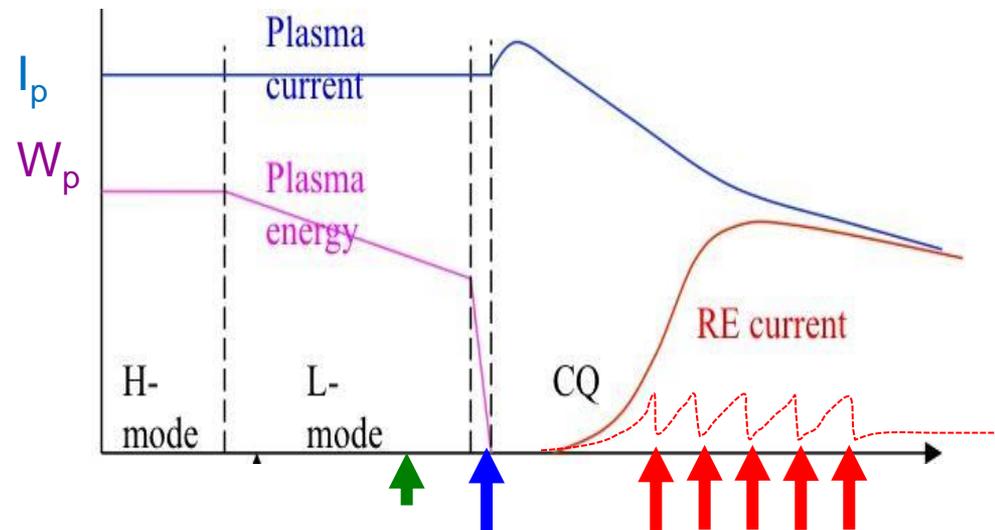
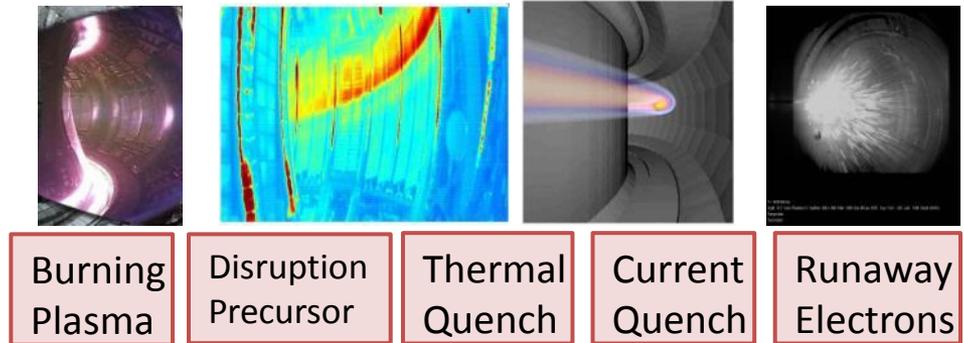
*Theory and Simulation of Disruptions
Workshop
July 9-11, 2014*



- DMS Requirements
- DMS Design for ITER
- Design Challenges
- Design Progress-to-Date & Schedule
- Summary

Mitigation of Disruptions is a Challenge for ITER

- Large Thermal Loads occur during Thermal Quench – **TQ peak heat loads need reduction of > 10 X**
- Large Mechanical Loads on plasma facing components and vessel during Current Quench - **CQ decay time must be controlled within limits of 50-150 ms**
- Runaway electrons can be generated during Current Quench - **RE current must be suppressed or dissipated to less than 2 MA**
- Mitigate with solid and gas injection of deuterium, argon, neon and helium
- Developing tools and techniques for:
 - Massive gas injection (MGI)
 - Shattered pellet injection (SPI)



Preventive SPI and MGI of material for
Thermal Mitigation and **Runaway Electron Suppression**

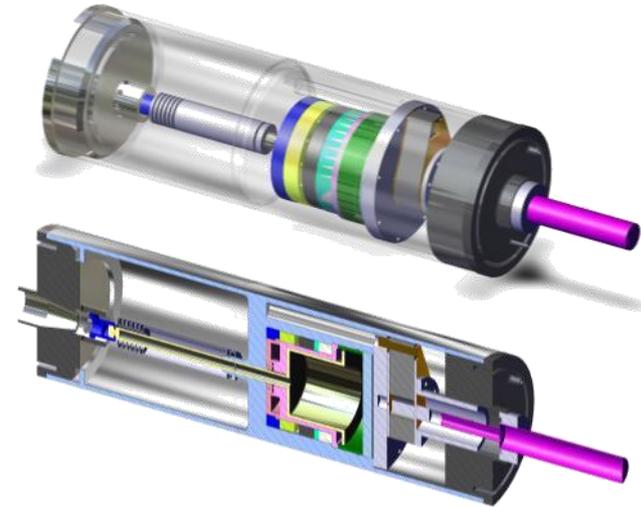
MGI and SPI **RE Dissipation**

Disruption Mitigation System Material Injection Requirements

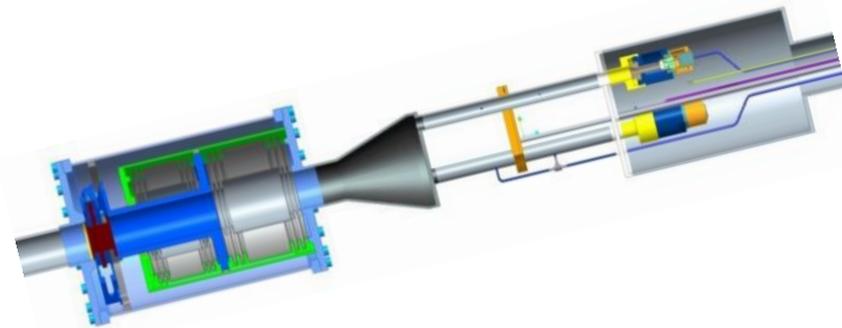


DMS Requirements: Deliver rapid shattered pellet and massive gas injection systems to

- Limit impact of plasma disruption thermal and mechanical loads on walls and vacuum vessel – up to $10 \text{ kPa}\cdot\text{m}^3$ of D_2 , Ar, Ne, He in $< 20 \text{ ms}$
- Suppress the formation and effects of high energy runaway electrons – up to $100 \text{ kPa}\cdot\text{m}^3$ in $< 10 \text{ ms}$
- Reliability and Maintainability
- Are these requirements compatible?

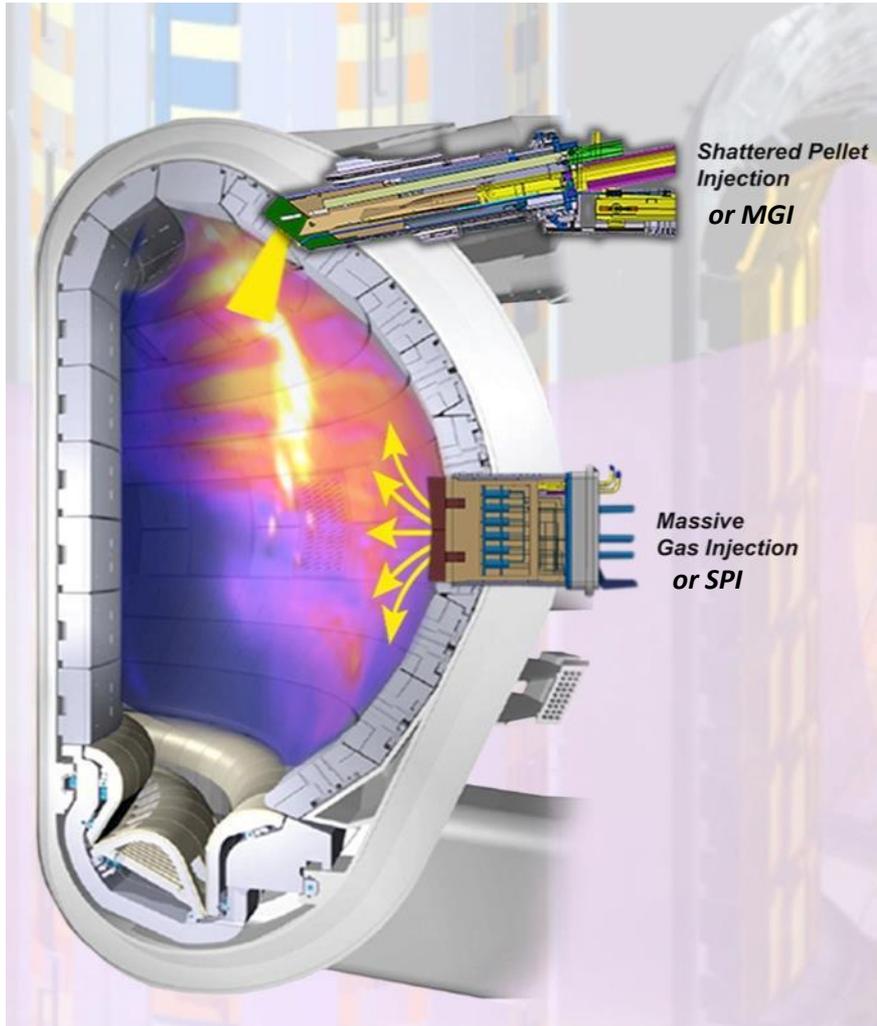


Massive Gas Injection Valve Concept



Shattered Pellet Injector Concept

Disruption Mitigation System Configuration



DMS Configuration:

- Shattered pellet injector (SPI) or Massive gas injection (MGI) located in 3 upper ports with pellet shattered near plasma edge
- SPI has multiple barrels for redundancy and adjusting amount injected
- MGI or SPI located in 1 equatorial port for runaway electron mitigation
- Combinations of MGI and SPI are possible

Significant Design and Technical Achievements



- **Requirements defined by IO with input from ITPA and fusion community**
- **Fusion science and technology community workshop**
 - Identification of candidate technologies & techniques for effective mitigation
- **DMS Conceptual Design Review and consideration of viable candidates**
 - Down selection to massive gas injection and shattered pellet injection
- **Technology development in laboratory**
 - Fast massive gas injection valves
 - Production and long term sustainment of large deuterium and neon pellets
 - Optimization of pellet shatter geometry
- **Technology deployment and demonstration on fusion devices**
 - Initial demonstrations of thermal mitigation and runaway electron dissipation
 - Argon pellet injector deployed for controlled triggering of REs in disruptions
- **Modeling of technology and disruption mitigation experiments**
 - Models of gas flows, pellet fragmentation and assimilation in disruption plasma
 - Modeling of effects of ITER DMS (yet to be achieved)

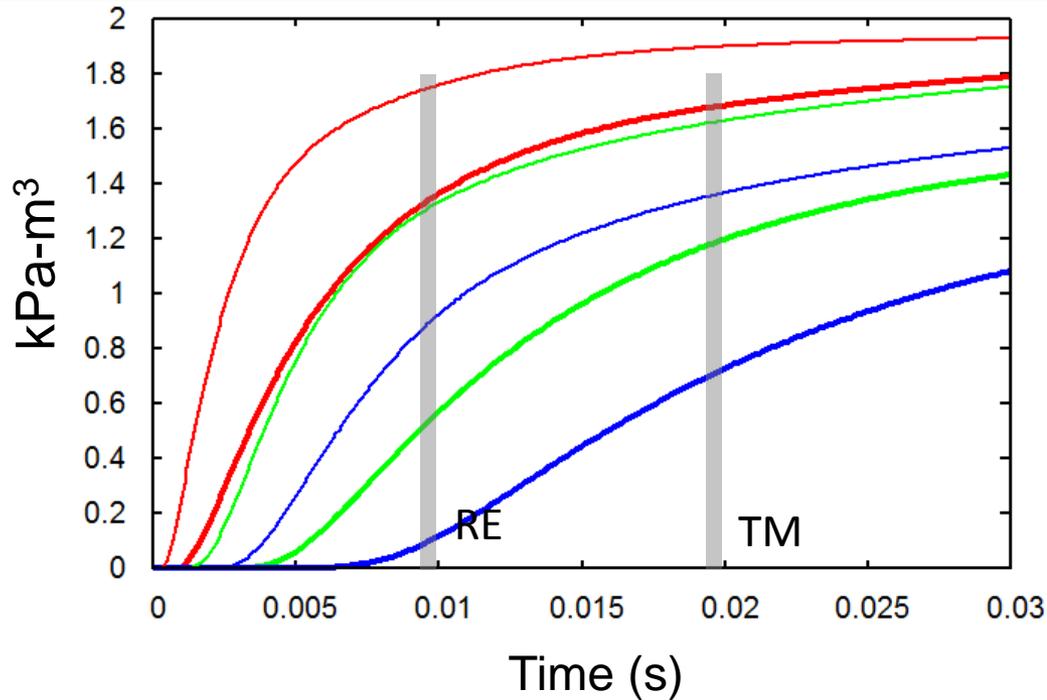
Disruption Mitigation System Design Status and Plans



- CDR complete
- Design underway for
 - Massive gas injection (MGI)
 - Shattered cryogenic pellet injection (SPI)
- Hardware for SPI and MGI subsystems must be tested on fusion experiments to determine effectiveness
 - Experiments are performed by fusion community with their resources
 - Initial tests of DMS techniques and technologies for ITER underway in lab and at DIII-D
 - U.S. ITER and VLT supports SPI and MGI experiments with hardware
 - **Simulations to determine effectiveness on ITER are needed**

- DMS Requirements
- DMS Design for ITER
- **Design Challenges**
- Design Progress-to-Date & Schedule
- Summary

MGI Integrated Mass Flow into Plasma for Different Gases/Distances



Ne, 1m
Ne, 4m
Ne, 7m
D2, 1m
D2, 4m
D2, 7m



28mm valve orifice
and tube I.D.

2 $\text{kPa}\cdot\text{m}^3$ in reservoir

Ideal opening valve
assumed.

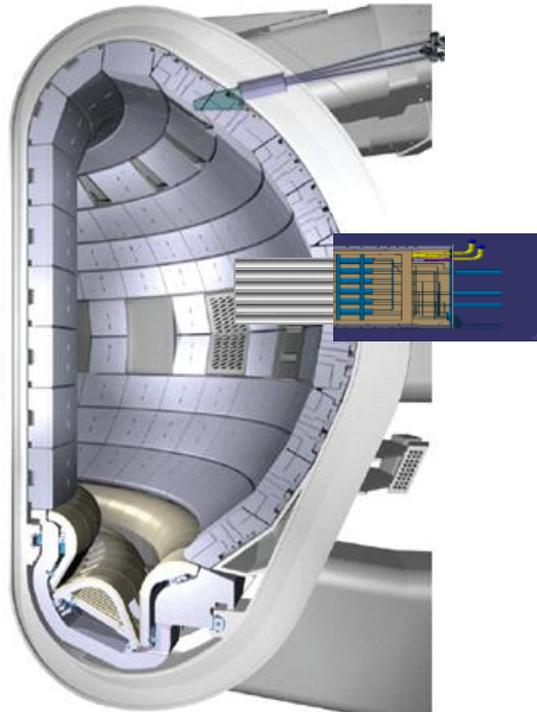
- Ne and D_2 calculations for a 28mm valve/tube size
- D_2 and Neon at 1m achieves the 90% injection within 20ms – the specified response TM cannot be achieved with neon MGI at 4m, 60% is possible

CFD calculations – SonicFOAM

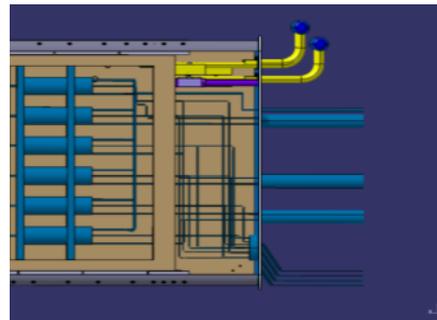
MGI and SPI for RE Suppression/Dissipation Installed Inside Equatorial Port Plug to Meet Injection Time Requirements



Up to 100 kPa-m³ for runaway electron suppression and dissipation



MGI and SPI DMS



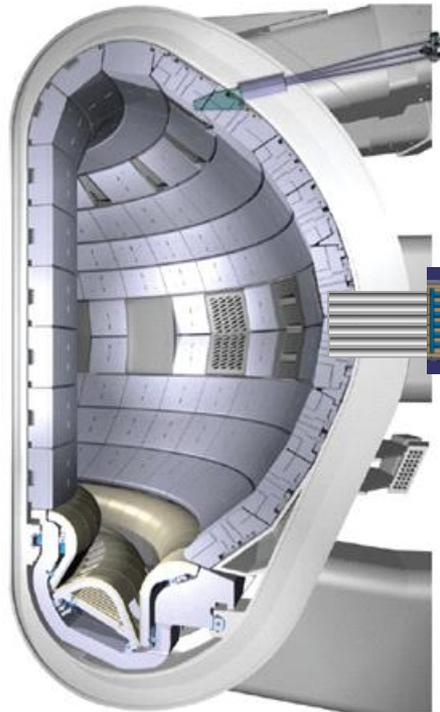
MGI fast gas valves use a stainless steel valve seat with Vespel polyimide plugs

- MGI located in one equatorial port plug for runaway electron suppression/dissipation to meet injection time requirement - limited by sound speed of gas
- Combination of SPI and MGI is possible
- **Design challenges with active MGI components located inside port plug**

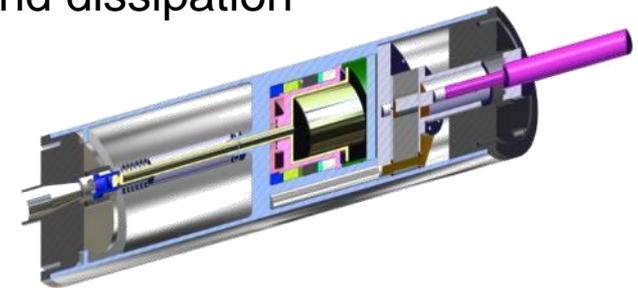
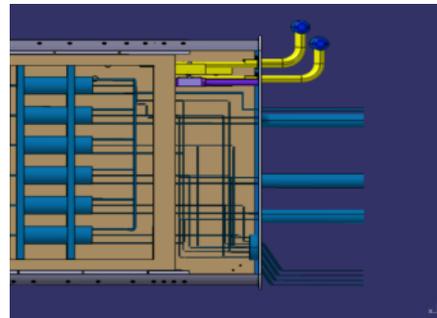
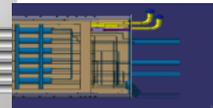
MGI and SPI for RE Suppression/Dissipation Installed Outside Equatorial Port Plug for Reliability and Maintainability



Up to 100 kPa-m³ for runaway electron suppression and dissipation



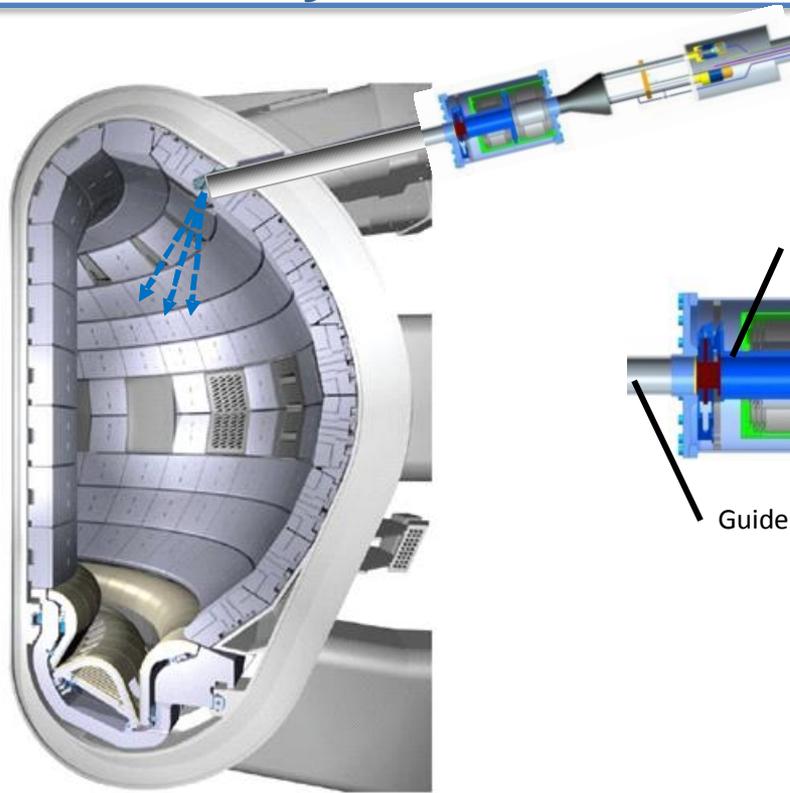
MGI and SPI DMS



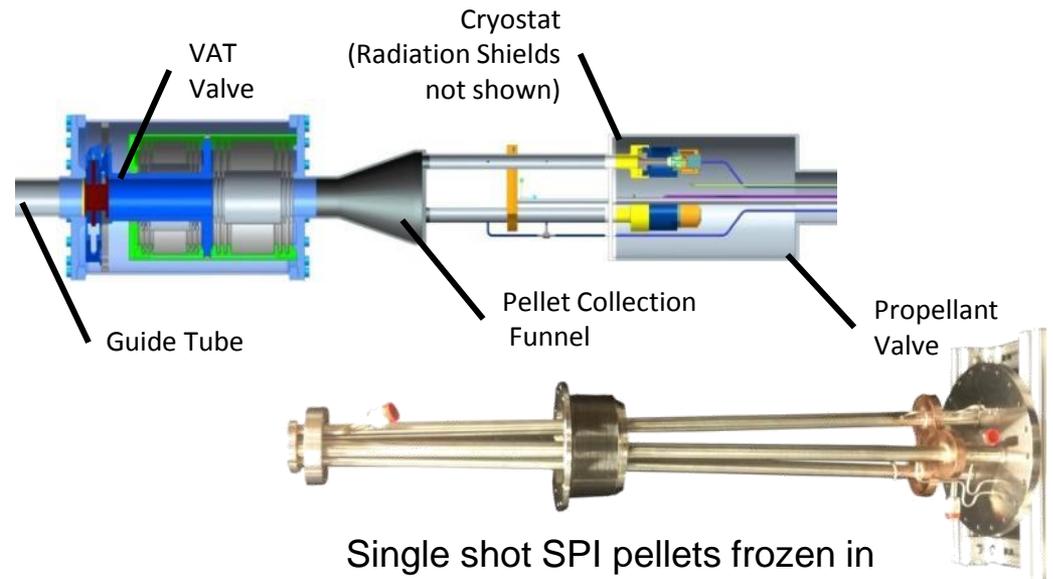
Stainless steel valve seat with
Vespel valve plugs

- MGI located in one equatorial port plug for runaway electron suppression/dissipation
- Combination of SPI and MGI is possible
- **Design challenges decrease with active components located outside port plug, but time response is longer**

Shattered Cryogenic Pellet Injection Active Components Installed Outside Upper Port Plugs for Reliability and Maintainability



Injector has multiple barrels
Combination of MGI and SPI is possible

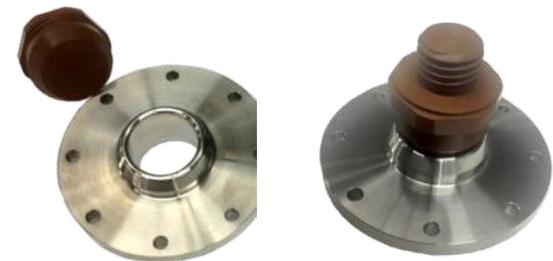
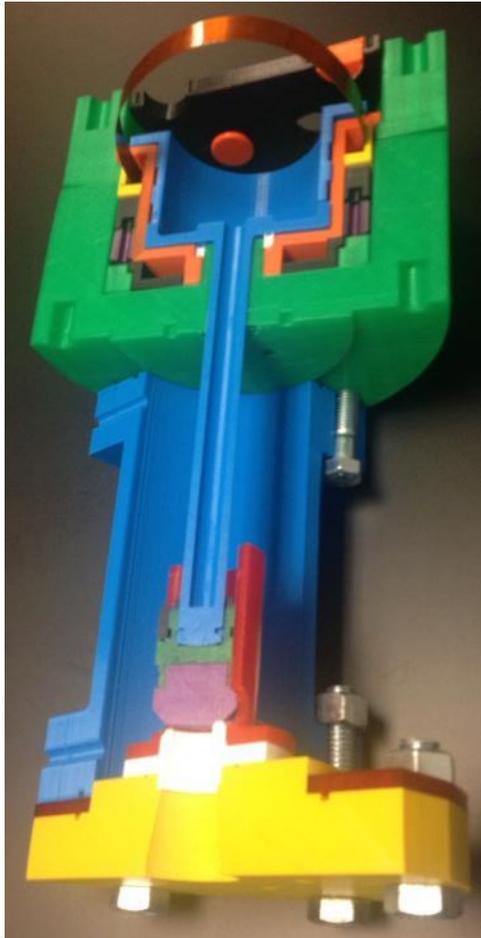


Single shot SPI pellets frozen in short cold section of guide tube

- SPI located in upper port plug(s) with pellet shattered near plasma edge
- Injector has multiple barrels for redundancy and adjusting amount injected – combination of MGI and SPI is possible
- **Challenges decrease with active SPI components located outside port plug**
- **Injection time is marginal to meet 20ms requirement for TM**

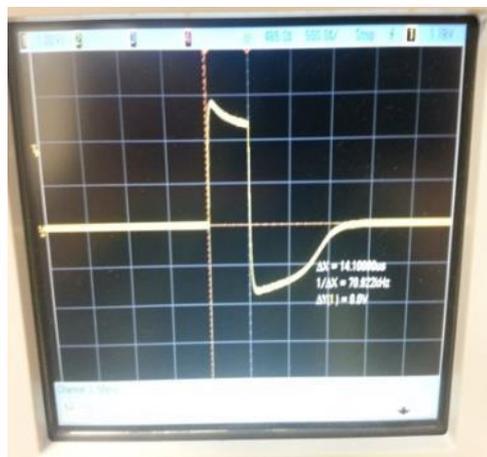
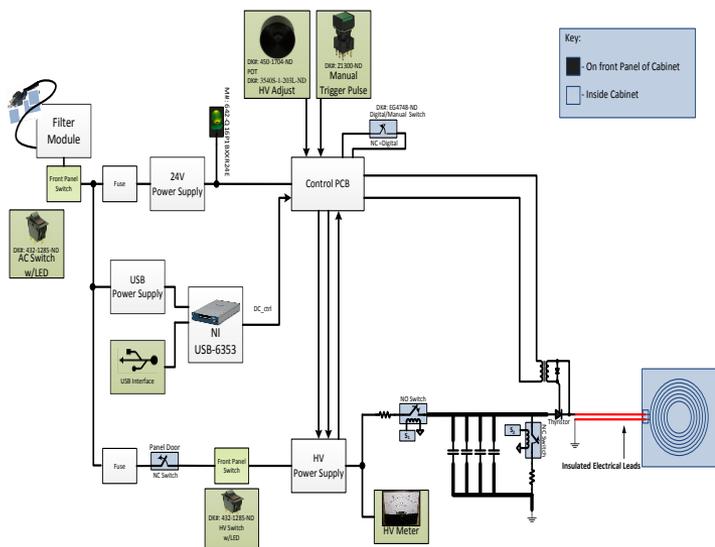
- DMS Requirements
- DMS Design for ITER
- Design Challenges
- **Design Progress-to-Date & Schedule**
- Summary

Massive Gas Injection Valve Prototype



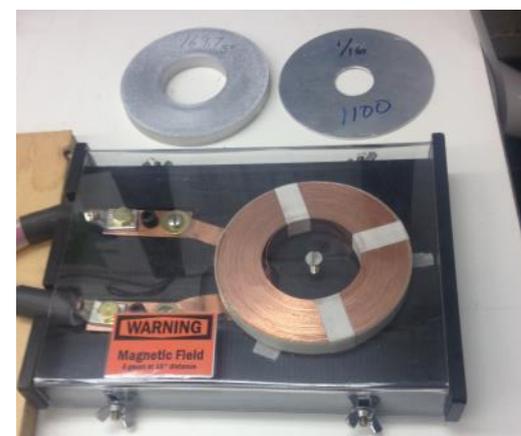
Valve based on a design used on JET, but modified for ITER tokamak environment and injection requirements. MGI Valve uses Flyer Plate to Achieve Fast Opening Time and incorporates T compatible components

Design, Fab and Test of MGI Power Supply Completed

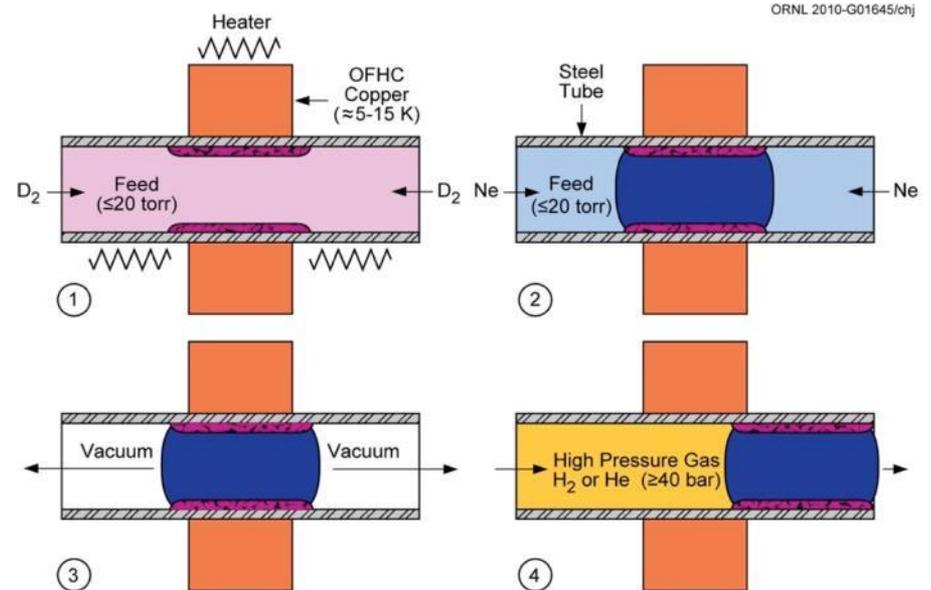


SCR Triggering Requirements:

- ~5V, ~300mA, ~100 μ s duration
- ~15 ohm load



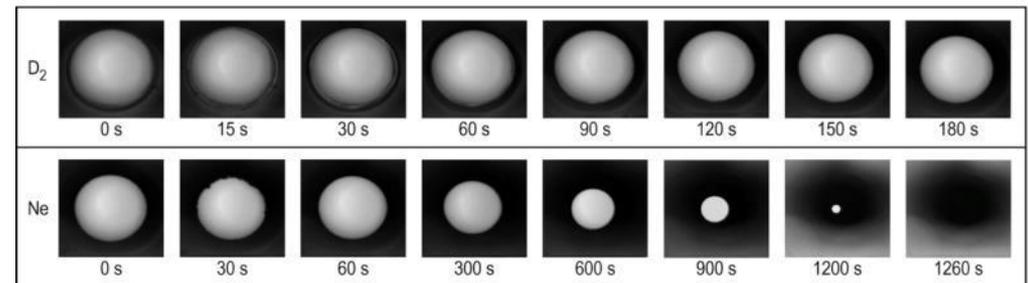
SPI 3-Barrel Prototype Completed



- Barrel inner diameter increased to 24.4 mm (from 16 mm diameter) in order to study scaling of freezing/forming of D_2 and neon pellets.
- Larger size will reduce the number of barrels needed for DMS.

4/1/2010

ORNL 2010-G001685/chj



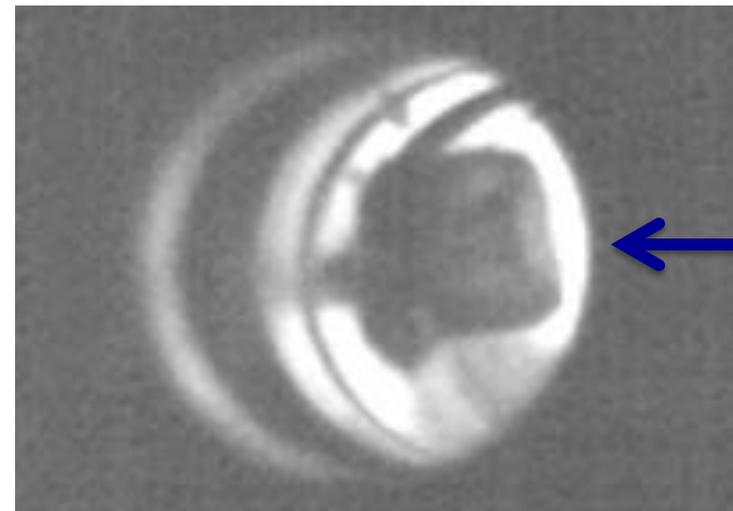
25 mm D₂ and Neon Pellets Formed and Accelerated from 3 Barrels



- 3 ea. ~ 25 mm pellets formed and accelerated to 330 m/s
- 1.5 kPa·m³ of deuterium each. 2 pellets exceed the requirement of 2 kPa·m³ for thermal mitigation
- Future testing planned for 41mm diameter pellets



← 25 mm
neon



← 25 mm
D₂

Disruption Mitigation – Laboratory Testing of Neon Pellet Shattering



Pellet in transit

Plume of the shattered neon pellet after passing through bend



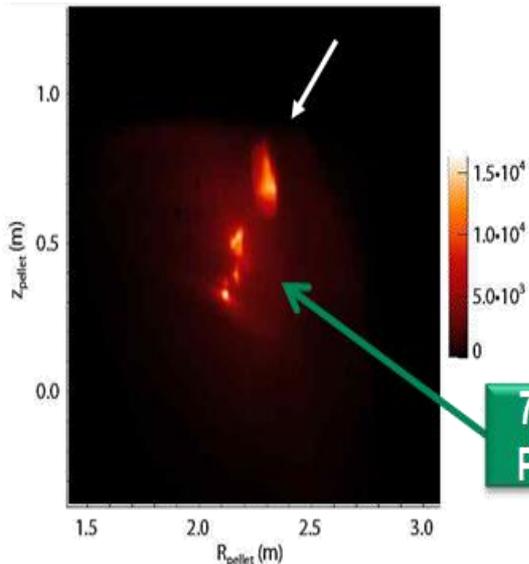
Disruption Mitigation – Field Testing of Neon Shattered Pellet



SPI Injection Line Pumping

- Additional pumping capacity eliminates issues with leading edge propellant

Disruption mitigation experiments planned on DIII-D throughout remainder of 2014



7 mm Neon Shattered Pellet in DIII-D Plasma

- Barrel diameter downscaled to 7 mm for thermal mitigation testing on DIII-D

S.J. Meitner, C.R. Foust, S.K. Combs, N. Commaux, B. Dannels, A.R. Horton, D. Shirake, L.R. Baylor

Milestone: Complete Disruption Mitigation System PDR (September 2014)



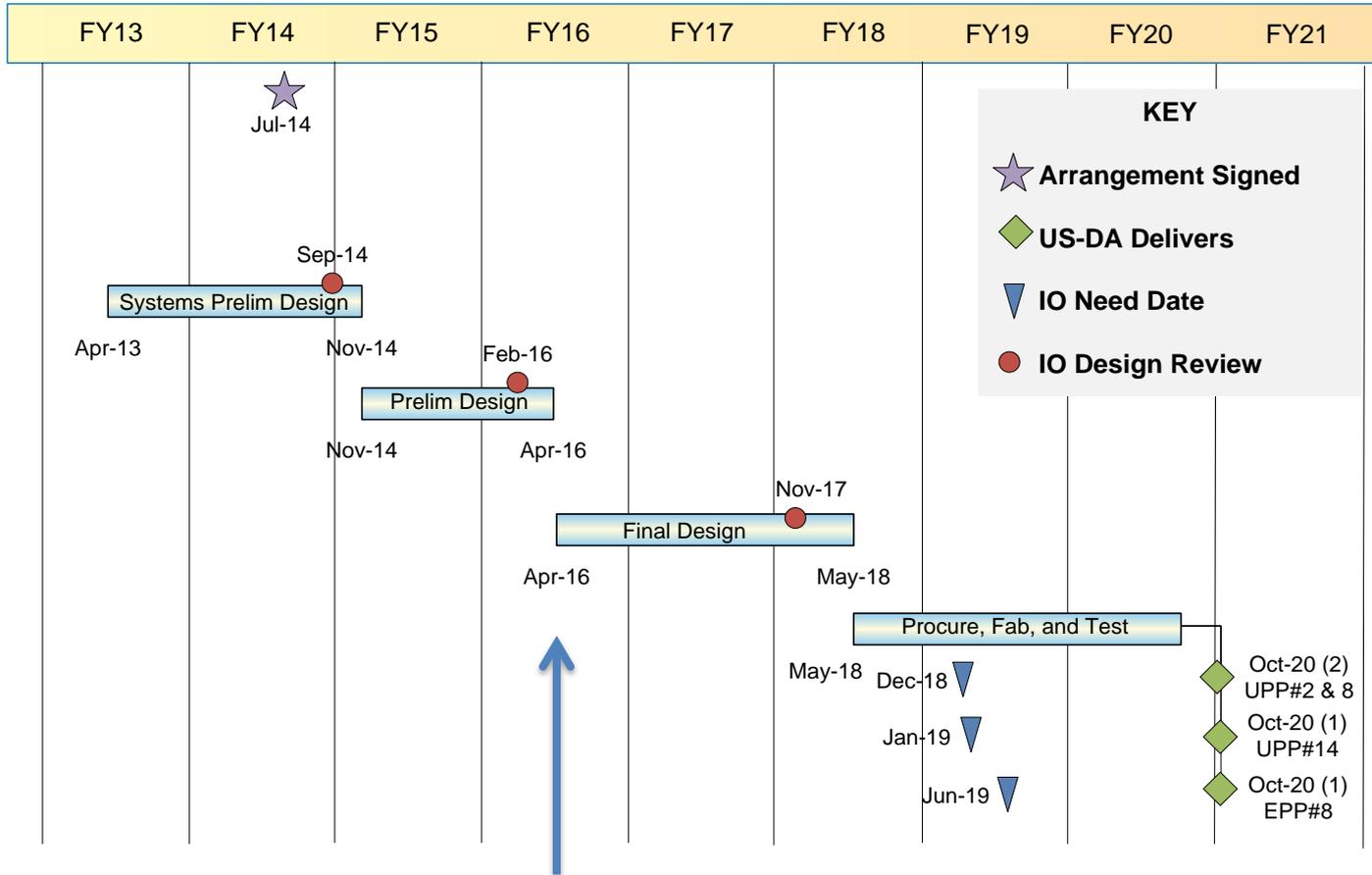
Pre-SPDR tasks and responsible parties

- IO completes physics studies to determine maximum allowable response time
- IO completes PCR to reserve space for outside of the port plug location
- Tokamak experiments and IO analysis provide guidance on MGI vs SPI material assimilation, TQ, CQ and RES effectiveness and need for multiple toroidal and/or poloidal injection locations
- US completes P&IDs for MGI and SPI options
- US performs 3-barrel injector tests
- US determine the maximum obtainable pellet speed
- US completes the design, fabrication and initial testing of the MGI valve
- US completes the design and fabricate MGI valve firing electronics

SPDR Outcomes

- Most promising DM technology identified at SPDR becomes basis for remaining PD and port plug interfaces
- Backup DM technology design placed on hold and minimum hardware and design needed for associated port plugs
- Update Systems Requirements to reflect latest physics and hardware understanding

Disruption Mitigation Summary Schedule (based on detailed schedule with 321 activities)



Need Reliable Simulation/Prediction
of DMS Performance

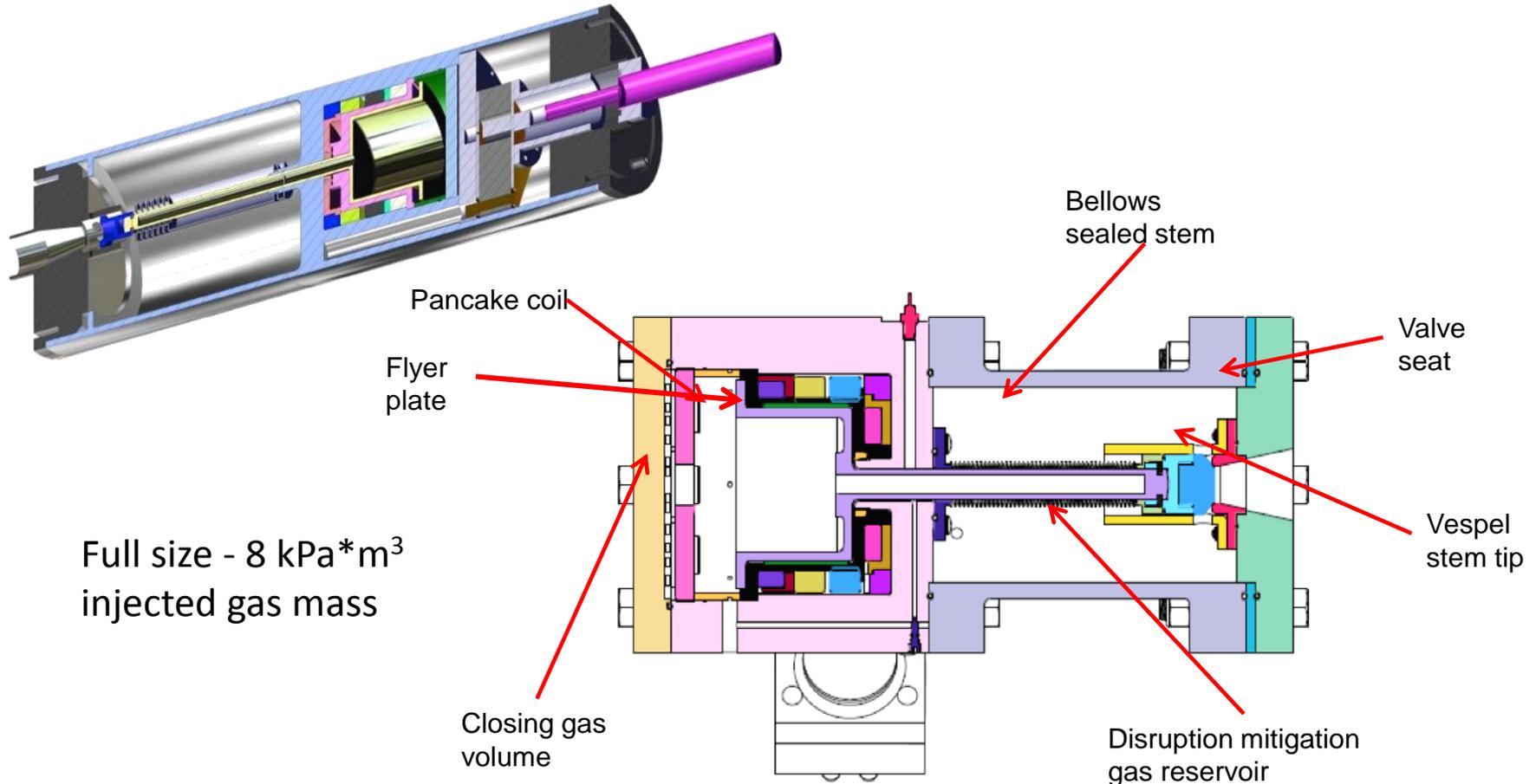
Schedule Drivers:

- Final design of components that meet response time and interface requirements
- Fabrication durations for specialized components
- Requires experimental time on DIII-D, JET, etc. to deploy and qualify DMS components
- Critical path
 - Test program
 - Funding profile

- DMS scope and schedule are well defined and being executed
 - CDR Complete
 - Down selection to SPI and MGI following December 2012 CDR
 - Hardware for candidate SPI and MGI being designed, fabricated and tested
 - International fusion community is actively engaged
 - Design and qualification integrated with DMS research partners
 - Cost is capped by agreement with IO
- Present Challenges - Injection response vs Reliability
 - Harsh port plug environment and reliability requirements
 - Minimum response time for runaway electron suppression and dissipation
- **More simulation and modeling needed to resolve requirement issues**
 - Needed for Final Design of DMS

BACKUP ONLY

Massive Gas Injection Valve Prototype

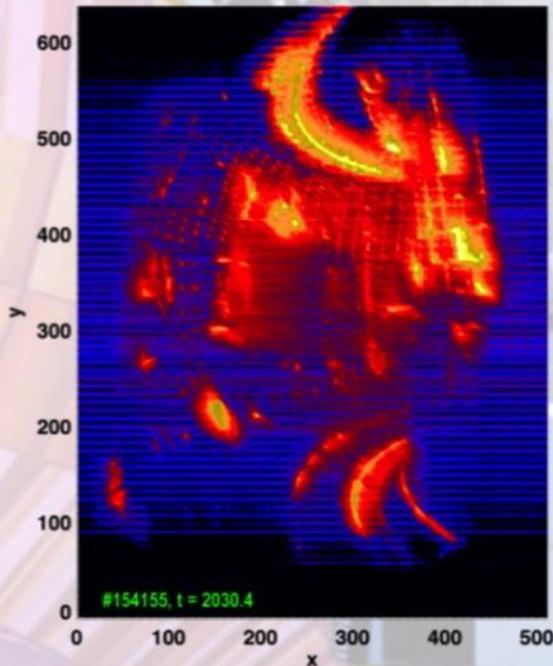


Valve based on a design used on JET but modified for ITER tokamak environment and injection rate requirements. Modified Valve uses Flyer Plate to Achieve Fast Opening Time and incorporates T compatible components

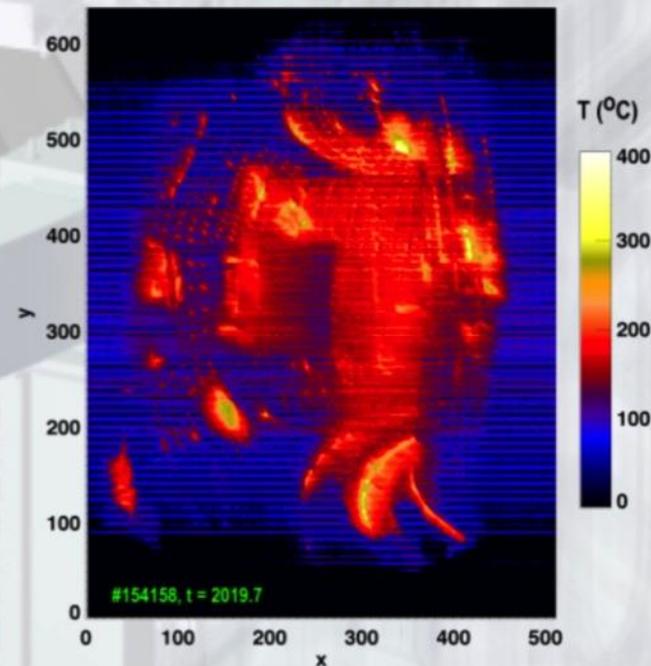
Massive Gas Injection on DIII-D

Experimental Progress

Effective mitigation of thermal quench with massive gas injection has been demonstrated on JET, DIII-D, ASDEX-U and C-MOD tokamaks. Mitigation with shattered pellet injection has also been demonstrated on DIII-D.

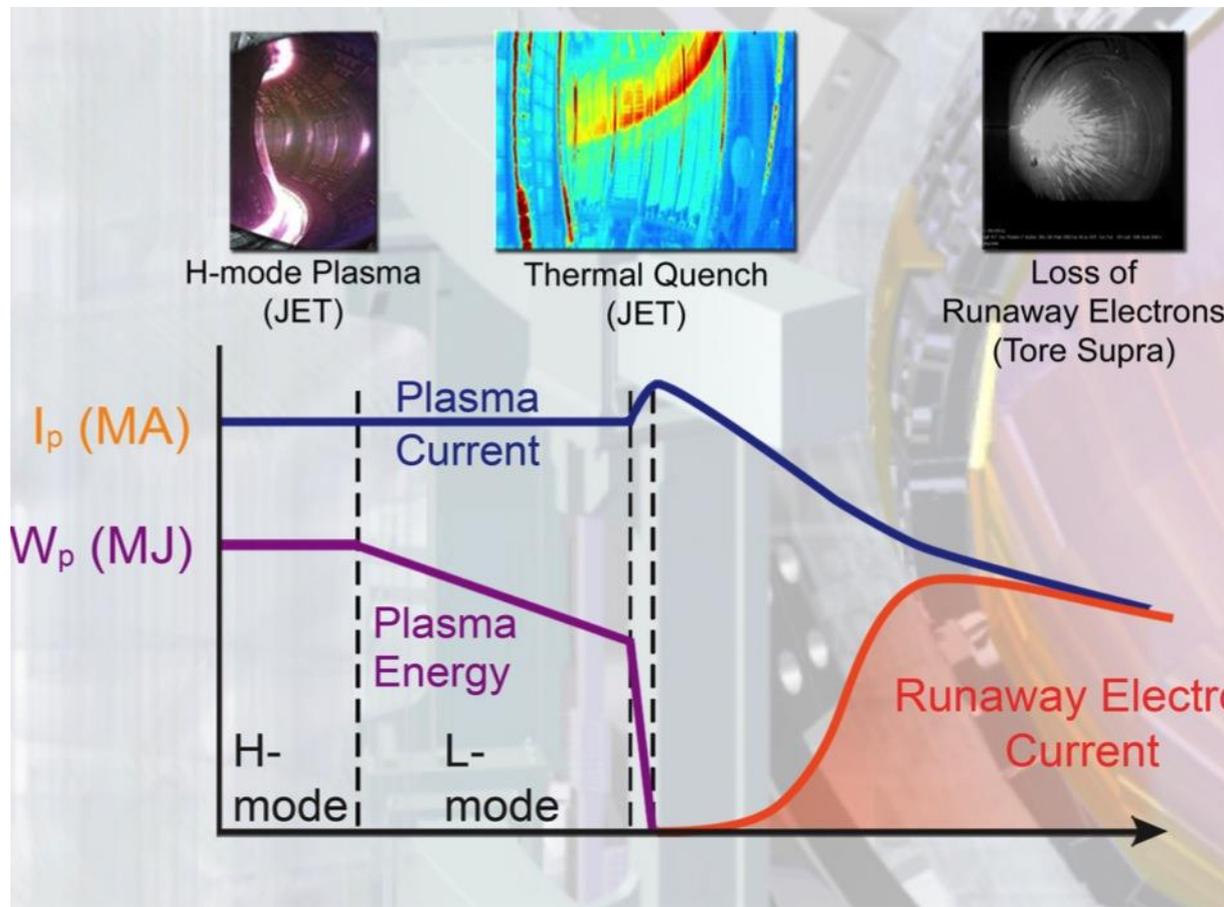


Unmitigated Upward
Vertical Displacement
Event on DIII-D



Mitigated Upward
Vertical Displacement
Event on DIII-D

Disruption Mitigation System



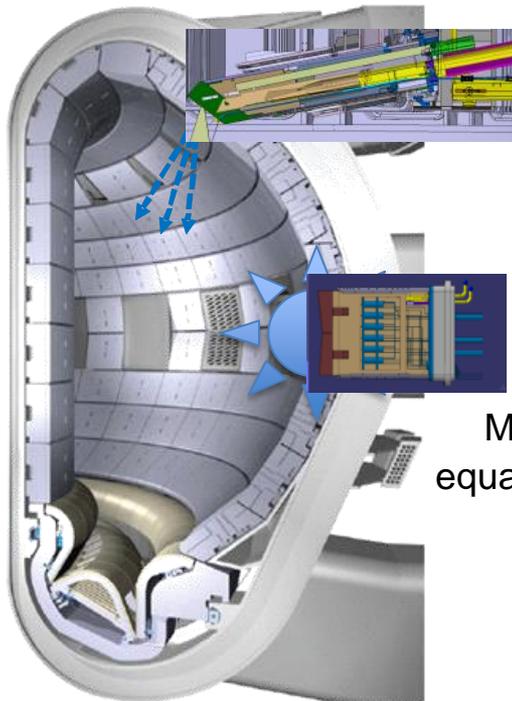
Requirements:

- Mitigate heat loads from rapid plasma thermal quench (response time ~ 10 ms)
- Mitigate mechanical loads from plasma current quench (response time ~ 200 ms)
- Suppress or dissipate runaway electron current (response time ~ 500 ms)

Disruption Mitigation Includes Injection of Pellets Shattered at Plasma Edge and Gas Injection through Delivery Tubes



- **Mitigate impact of the disruption thermal and current quench**
 - Use large shattered pellets composed of neon with a deuterium shell
- **Suppress and dissipate runaway electrons**
 - Use massive gas or shattered pellet injection



SPI located in upper port plugs with pellet shattered near plasma edge

MGI located in equatorial port plugs

